*professional*

# COLORMatic®

a brand of MOTIP DUPLI

# *Complete* Pre-fill Systems

**Filling machines**

**Pre-fill system**

**Mixing system solvent based**

# Contents

# ColorMatic filling machines & pre-fill spray cans

· simple
· quick
· safe

When filled in a pre-fill can, paint can be applied independently of power and extensive equipment, ensuring high quality results at the same time. ColorMatic product advantages, such as constant internal can pressure right up to the last drop, in combination with the highly developed patented spray head and valve technology, are decisive arguments for professional users. The filling machines Vito-Mat I to III and the new electric filling machine are ideal for the simple and quick filling of paint into the pre-filled cans. Depending on the demand, very small quantities right up to large numbers can be filled.

# The new generation – clean, easy, and quick:
## VitoMat I to III

The ColorMatic pre-fill system for the filling of custom matched colours into pre-charged paint aerosols. Thanks to the latest paint aerosol spray technology one will achieve a final result comparable to a spray gun. The use of the new CleanJector allows faster change of colours and requires no clean up. VitoMat III has been developed for the filling of larger paint volumes and its unique self-cleaning process liberates from paint cleaning operations. These robust filling machines are available in different versions to meet custom requirements. **The VitoMat filling machines I to III allow the filling of 400ml and 150ml ColorMatic pre-fill paint aerosols (requires accessory item Ord.No. 254987).**

**VitoMat I,**
**manual filling machine**

- for small quantities
- low cost investment
- portable – ready to use, everywhere and instantly
- no clean up, when CleanJector is used
- no power supply necessary
  **Ord.No. 249785**
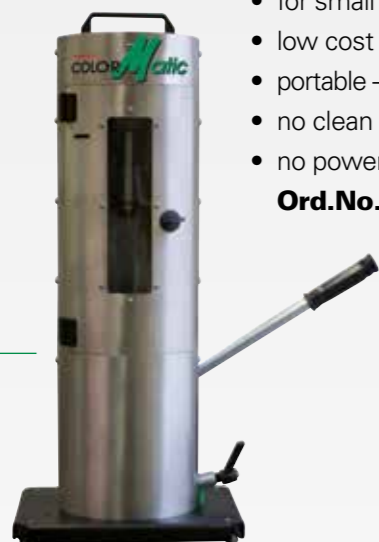
VitoMat I

**VitoMat II,**
**pneumatic filling machine**

- useable for the filling of medium volumes
- all important controls directly visible
- pressure gauge, easy to adjust
  (7 – 8 bar/100 – 115 PSI working pressure)
- flexible, removable piston, self-adjusting to the paint-cylinder
- no clean up, when CleanJector is used
- no power supply necessary
  **Ord.No. 249792**

VitoMat II

VitoMat III

**VitoMat III,**
**pneumatic filling equipment**

- especially quick working unit for larger filling volumes
- efficient close loop self-cleaning process and only a few separate parts for cleaning
- different filling volumes are easy to adjust
- no power supply necessary
  **Ord.No. 249808**

# The advantages of VitoMat I bis III
## At a glance:

- quicker colour change
- very easy to handle
- the filled ColorMatic pre-charged pre-fill paint aerosols are European VOC legislation compliant
- the different volumes to be filled are easy to adjust
- designed for the filling of 400ml as well as 150ml spray cans
  (with 150ml, distance adapter necessary, part.-no. 254987)
- designed for the filling of 1K and 2K paints
- excellent value for money
- designed for the filling of waterbased and/or solventbased paints
- all products of the ColorMatic pre-fill system are perfectly aligned

### CleanJector – clean free filling thanks to this clever one-way paint cylinder

By the use of the CleanJector no clean up of the paint cylinder from residual paint is necessary.
**Your advantages:** shorter filling time, quicker colour change, no use of solvents.
The CleanJector is a one-way plastic insert consisting of 2 parts.

**1. a plastic lid, which will be attached to the filling piston**
**2. a plastic filling cylinder, to be set into the metal paint cylinder**
CleanJector **Ord.No 225031**

**Additional favourable side-effect:**
filling piston and cylinder are wear-free now.

### Electric filling machine

ColorMatic's electric filling machine is ideally suited for filling large amounts of paint in potentially explosive atmospheres. It is simple to operate and extremely safe, so guaranteeing a smooth filling process.

**Advantages of the electric filling machine:**

- ideally suited for large fill quantities
- can be used in potentially explosive atmospheres zone 1, category 2G
- very sturdy and easy to operate
- easy to clean and low maintenance
- extremely safe thanks to its solid construction and easy operation
- short filling times
- also suitable for filling highly viscous finishes
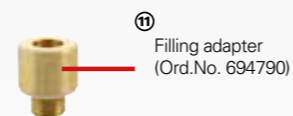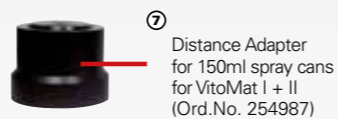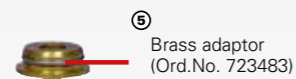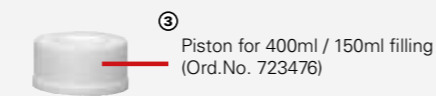- high performance
- energy saving
  **Ord.No. 694578**

Electric filling machine

## Set, accessory items and spare parts for the new ColorMatic filling machines

| Description | suitable for | Ord.No. | PU |
|---|---|---|---|
| ① Set: Cylinder, piston, adapter for 400ml | VitoMat I + II | 878763 | 1 |
| ② Cylinder for the filling of 400ml (part of set 878763) | VitoMat I + II | 723452 | 1 |
| ③ Piston for 400ml filling (part of set 878763) | VitoMat I + II | 723476 | 1 |
| ④ CleanJector retrofit set (1x metal cylinder, 1x metal piston) | VitoMat I + II | 226540 | 1 |
| ⑤ Brass adaptor (part of set 878763) | VitoMat I + II | 723483 | 1 |
| ⑥ Accessory set for 150ml spray cans | VitoMat I + II | 254970 | 1 |
| ⑦ Distance Adapter for 150ml spray cans | VitoMat I + II | 254987 | 1 |
| ⑧ Distance Adapter for 150ml spray cans | VitoMat III | 257094 | 1 |
| ⑨ Gravity feed cup | electric filling machine | 827167 | 1 |
| ⑩ Cleansing can | electric filling machine | 827174 | 1 |
| ⑪ Filling adapter | electric filling machine | 694790 | 1 |

① Set: Cylinder, piston, adapter for 400ml (Ord.No. 878763)

② 100 ml Cylinder for the filling of 400ml (Ord.No. 723452)

③ Piston for 400ml / 150ml filling (Ord.No. 723476)

④ CleanJector retrofit set (Ord.No. 226540)

⑤ Brass adaptor (Ord.No. 723483)

⑥ Accessory set for 150ml spray cans for VitoMat I + II (Ord.No. 254970)

⑦ Distance Adapter for 150ml spray cans for VitoMat I + II (Ord.No. 254987)

⑧ Distance Adapter for 150ml spray cans for VitoMat III (Ord.No. 257094)

⑨ Gravity feed cup (Ord.No. 827167)

⑩ Cleansing can (Ord.No. 827174)

⑪ Filling adapter (Ord.No. 694790)

## Other accessories

| Description | suitable for | Ord.No. | PU |
|---|---|---|---|
| ⑫ Nylon paint sieve 280 μ | - | 611012 | 250 |
| Disposable mixing bowls 150 ml | - | 694738 | 1000 |
| Disposable mixing bowls 300 ml | - | 694745 | 1000 |

⑫ Nylon paint sieve 280 μ (Ord.No. 611012)

## The ideal addition to our mixing-systems ColorMatic **pre-fill system**

This system allows the filling of custom matched colours into ColorMatic pre-fill spray cans, pre-charged with specific propellants, solvents and binders by means of VitoMat filling machines and filling equipment. The VitoMat filling machines and filling equipment consist of stainless steel housings and high grade – nearly maintenance-free – construction parts. These machines represent state-of-the-art-technology and are compliant to the German regulation concerning safety and operation.

Advantages:
- Original colours with original paint quality - mixed and filled to meet individual demand
- Gaining new customer base
- Increase of mixing paint turnover

| ColorMatic pre-fill system solventbase for Compact mixing system | | | | | |
|---|---|---|---|---|---|
| Size | Content | Filling quantity | Ord.No. | Application | PU |
| 150ml | 102ml | 30ml | 249303 | mixing system | 12 |
| 400ml | 300ml | 100ml | 249297 | mixing system | 12 |

# ColorMatic **pre-fill system solvent-based**

## ColorMatic pre-fill Standard

- spray can, pre-charged with propellant and specific additives
  to be filled with solvent-based base-coats
  (400 ml can = 100 ml base-coat, 150 ml = 37 ml base-coat)
- the specialist dealer added the paint of the desired colour-shade
  and is therefore responsible for the final product
- minor colour-shade differences are possible
- before use spray to test and check compatibility

2 Min.   *   *

*Refer to information of the paint manufacturer

| Size | Content | Filling quantity | Ord.No. | Application | PU |
|------|---------|------------------|---------|-------------|-----|
| 150ml | 112,5ml | 37ml | M570707 | Standard | 12 |
| 400ml | 275ml | 100ml | 570704 | Standard | 12 |

## ColorMatic pre-fill standard **without solvent**

- pre-filled cans containing propellants (DME), which can be filled universally with paints,
  fillers, primers and propellant-compatible liquids**
- can be filled with 100ml to 200ml of the active agent
- the specialist dealer adds the active agent, and is therefore liable for the end product
- slight variations in colour are possible
- pretrials and compatibility tests necessary

2 Min.   *   *
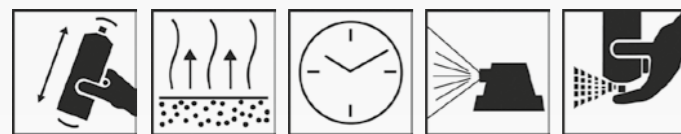
*Pay heed to manufacturer's instructions

| Size | Content | Filling quantity | Ord.No. | Application | PU |
|------|---------|------------------|---------|-------------|-----|
| 400 ml | 190 ml | 100 - 200 ml | 738074 | Standard | 12 |

** Caution: When filling with corrosive liquids, spray cans should be stored for a maximum of one month.

## ColorMatic pre-fill Premium

- spray can, pre-charged with propellant and specific additives
  to be filled with solvent-based base-coats
  (400 ml can = 100 ml base-coat)
- the specialist dealer added the paint of the desired colour-shade
  and is therefore responsible for the final product
- minor colour-shade differences are possible
- before use spray to test and check compatibility
  - variable fan-nozzle for an adjustable spray pattern (wide and small, horizontal and vertical)
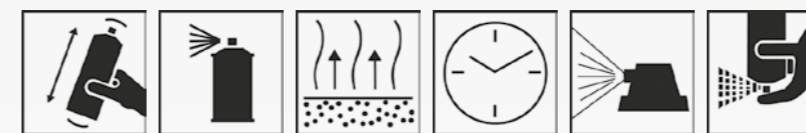
2 Min.   *   *   variable

*Refer to information of the paint manufacturer

| Size | Content | Filling quantity | Ord.No. | PU |
|------|---------|------------------|---------|-----|
| 400 ml | 275 ml | 100 ml | 257797 | 12 |

## ColorMatic pre-fill converter

- Spray can, pre-charged with propellant and solvent contains a converter in addition which converts a 2K
  acrylic paint into a thermo-plastic 1K acrylic paint
- For the filling with nearly all 2K Acrylic paint systems available on the market
  - Ord.No. 629013 Universal: to be filled with 100ml 2K Acrylic paint
  - Conv-1 – Conv-5: to be filled with 75ml 2K High-Solid Topcoats according to the recommendation
- suitable for the filling by all ColorMatic filling machines
- the equipped spray-nozzle system provides spraying results comparable to a modern spray-gun

2 Min.   3-4=ca 20µ   *   *

*Refer to information of the paint manufacturer

| Size | Content | Filling quantity | Ord.No. | Description | recommended for | PU |
|------|---------|------------------|---------|-------------|-----------------|-----|
| 400ml | 300ml | 100ml | 629013 | Universal | 2K Acrylic Laquers | 12 |
| 400ml | 325ml | 75ml | 195297 | **Conv-1** 2K High Solid | **Cromax** Centari HS 5035 | 12 |
| 400ml | 325ml | 75ml | 207648 | **Conv-2** 2K High Solid | **Spies Hecker** Permasolid HS 270/HS 275, Permafleet HS 2K Topcoat series 670 + series 675 **Standox** Standofleet 2K HS Topcoat and Standocryl VOC Car Laquer | 12 |
| 400ml | 325ml | 75ml | 209055 | **Conv-3** 2K High Solid | **Nexa** Autocolor Turbo Plus | 12 |
| 400ml | 325ml | 75ml | 209062 | **Conv-4** 2K High Solid | **Glasurit** row 22 and row 68 | 12 |
| 400ml | 325ml | 75ml | 209079 | **Conv-5** 2K High Solid | **Lesonal** Topcoat HS 420 | 12 |

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## 2K pre-fill HS Topcoat

- Spray can pre-charged with propellant, specific additives and catalyser
- Premium quality as to gloss, curing, weather- and fuel-resistance
- Crosslink between 2K Topcoat with the original hardener
- Suitable for the filling by all ColorMatic filling machines
- The valve-spray-nozzle-system equipped, provides spraying results comparable to a modern spray-gun
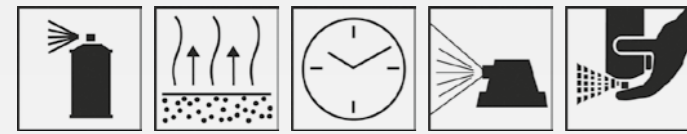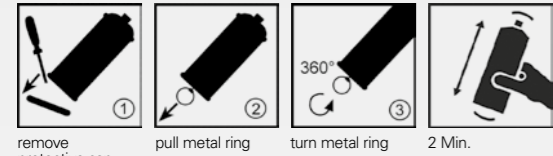
① remove protective cap ② pull metal ring ③ turn metal ring 360° 2 Min.

3-4=ca 20µ * *

*Refer to information of the paint manufacturer

**2K PRODUCT**

| Size | Content | Filling quantity | Ord.No. | Description | recommended for | PU |
|------|---------|------------------|---------|-------------|-----------------|-----|
| 400ml | 307ml | 100ml | 230677 | TC-1 | **Cromax** Centari HS 5035, **Standox** VOC car paint, Standofleet 2K HS Topcoat, **Nexa Autocolor** 2K Topcoat HS+ series P471 (lead-free) | 6 |
| 400ml | 245ml | 100ml | 249457 | TC-2 | **Spies Hecker** Permasolid HS 270/HS 275, Permafleet HS 2K Topcoat series 670 + 675 | 6 |
| 400ml | 300ml | 100ml | 249471 | TC-4 | **Glasurit** row 22 and row 68, **PPG** GRS Deltron UHS Progress row D60XX **Cromax** Imron Elite 3,5 VOC PU Topcoat | 6 |
| 400ml | 300ml | 80ml | 249464 | TC-5 | **Lesonal** Topcoat HS 420, **Sikkens** Autocryl, **Mipa** OC 2K-PUR-car paint HS, **Valspar** MI Coating 2k acrylic paint 2:1, **De Beer** 2K Topcoat series 3000 | 6 |

## ColorMatic **pre-fill system waterbased**

- spray can, pre-charged with propellant and specific additives to be filled with 100ml waterbased base-coats
- the specialist dealer adds the paint of the desired colour-shade and is therefore responsible for the final product
- minor colour-shade differences are possible
- suitable for filling with all ColorMatic filling machines
- before use check the compatibility and spray to test
- when filled, store in frost-free condition

**COLORMatic pre-fill waterbased WB-A**

2 Min. 3-4=ca 20µ * *
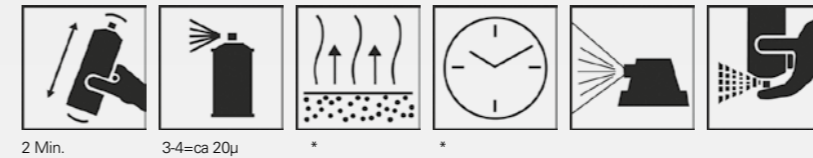
*Refer to information of the paint manufacturer

| We recommend the following products for the filling with the water-based paint systems listed below: |
|---|

| Size | Content | Filling quantity | Ord.No. | Description | recommended for | PU |
|------|---------|------------------|---------|-------------|-----------------|-----|
| 400 ml | 300 ml | 100 ml | 192555 | WB-A | **Nexa** Autocolor (Aquabase, Aquabase plus), **PPG** (Envirobase and Envirobase HP), **Mipa** (WBC), **Max Meyer** (Aquamax) | 12 |
| 400 ml | 253 ml | 100 ml | 161803 | WB-B | **Standox** (Standohyd), **Spies Hecker** (Permahyd series 280, 285) | 12 |
| 400 ml | 273 ml | 100 ml | 174438 | WB-C | **Lesonal** (Basecoat WB), **Lechler** (Hydrofan) | 12 |
| 400 ml | 261 ml | 100 ml | 162268 | WB-D | **Cromax** | 12 |
| 400 ml | 218 ml | 100 ml* | 174421 | WB-E | **Glasurit** (row 90) | 12 |
| 400 ml | 261 ml | 100 ml | 192562 | WB-F | **Sikkens** (Autowave, Autowave 2.0) | 12 |
| 400 ml | 284 ml | 100 ml | 202414 | WB-G | **De Beer** (series 900) | 12 |
| 400 ml | 201 ml | 100 ml | 257360 | WB-H | **Palinal** (Hydropal), **R-M** (Onyx HD water-based)** | 12 |
| 400 ml | 290 ml | 100 ml*** | 334443 | WB-I | **Standox** (Standoblue), **Du Pont** (Cromax Pro), **Spies Hecker** (Permahyd Hi-Tec water-based) | 12 |

**WB-A to WB-I: add 100 ml of paint The following applies for all pre-fill cans: Paint must not be diluted. Exceptions: *, ** and ***

*     prior to filling, dilute paint (80 ml) with 20 ml of Glasurit setting additive 93-E3 (mixing proportion 4 in 1)

**     prior to filling, dilute paint (80 ml) with 20 ml of R-M Hydromix (mixing proportion 4 in 1)

***     prior to filling, dilute paint (75 ml) with 25 ml of setting additive (mixing proportion 3 in 1)

## 400ml with CleanJector


Remove the spray head


Attach the cylinder


Remove the CleanJector's cap


Insert the CleanJector into the cylinder


Press the CleanJector firmly into place


Mix 100ml of paint


Pour the paint into the Clean-Jector


Fit the cap


Press it so that it snaps into place


If required, replace the teflon piston with the metal piston


Fit the piston and piston rod


Push the can and cylinder back as far as they will go


Close the door


Pull the lever forwards. The can is now filled with the paint


Separate the can and cylinder


Replace the spray head

# ColorMatic systems & accessories



ColorMatic's professional assortment offers a wide range of accessories for the professional repair of car paint. The solvent-based mixing system enables many thousand different hues to be mixed at the original car paint manufacturer's quality.

**Fields of application:**

*The cost-efficient entry into the painting of standard-, RAL-, and industrial colours.*
*Optional: painting of motorbikes and filling of ColorMatic pre-fill paint aerosols*

## The advantages Mixing system solvent-based:

### Cost-efficient and easy to use

- Low cost for the initial investment and replacement. Only 57 tinting colours in 125ml and 250ml bottles
- Small space required, low stock level, mobile and flexible
- approx. 60.000 colours

### Application advantages

- Most simple handling
- Short drying time
- Long shelf-life
- As ColorMatic pre-fill paint aerosol – long-lasting stability

**Optional:**
painting of motorbikes, only 7 additional tinting colours allow the painting of all current motorbike-colours. For further information about the painting of motorbikes, please refer to page 16.

Optional:
Complete colour documentation in aluminium-case

Aluminium-case with 57 tinting colours solventbase,electrical colour mixer, mixing cups, stirring staffs including tinting software

Digital scale 0,01g

Optional:
7 additional tinting colours especially for the painting of motorbikes

### Fields of application:

Use the ColorMatic Compact mixing system solvent-based only in accordance with the appropriate legal requirements.

### Compact mixing system solvent-based

| Ord.No. | Description |
|---|---|
| 246999 | Compact mixing system solventbase |

Content of the system/parts list:

**57 tinting colours solventbased 125ml/250ml contained within the aluminium-case**

| Ord.No. 125ml | Ord.No. 250ml | Tinting colour | Content |
|---|---|---|---|
| 246340 | | SU12 oxide yellow | 1 |
| 246357 | | SU13 leadfree yellow | 1 |
| 278914 | | SU16 leadfree yellow orange | 1 |
| 246395 | | SU21 super orange | 1 |
| 246401 | | SU31 transparent light red | 1 |
| 246418 | | SU32 red | 1 |
| 246425 | | SU33 purple red | 1 |
| 246432 | | SU38 oxide red | 1 |
| 246449 | | SU39 maroon | 1 |
| 246463 | | SU41 super violet | 1 |
| 246470 | | SU50 blue | 1 |
| 246487 | | SU51 light blue | 1 |
| 246494 | | SU52 deep blue | 1 |
| 246500 | | SU60 green | 1 |
| 246517 | | SU61 green/blue | 1 |
| | 376870 | SU90 extra white | 1 |
| | 246524 | SU 91 whtie | 1 |
| | 246531 | SU92 deep black | 1 |
| | 246548 | SU93 mix black | 1 |
| 246562 | | SM15 metallic gold | 1 |
| 376887 | | SM20 metallic orange | 1 |
| | 246579 | SM97 metallic silver | 1 |
| | 246586 | SM97-C metallic silver coarse | 1 |
| 246593 | | SM97-VC metallic silver very coarse | 1 |
| | 246609 | SM97-VF metallic silver very fine | 1 |
| | 246616 | SM98 metallic silver bright | 1 |
| 246623 | | SM99-F metallic silver fine | 1 |
| 246630 | | SMP14 mica yellow | 1 |
| 246647 | | SMP34 mica red fine | 1 |
| 246654 | | SMP35 mica red | 1 |
| 246661 | | SMP36 mica red | 1 |
| 246678 | | SMP41 mica purple | 1 |
| 246715 | | SMP52 mica blue | 1 |
| 246722 | | SMP62 mica green | 1 |
| 246739 | | SMP63 mica green/blue | 1 |
| 246746 | | SMP70 graphit grey | 1 |
| 246753 | | SMP82 mica copper | 1 |
| 246760 | | SMP94 mica white fine | 1 |
| 299728 | | SMP96 mica white very fine | 1 |
| 246784 | | SMP99 mica white | 1 |
| 246791 | | SX16 xirallic gold | 1 |
| 246807 | | SX37 xirallic red | 1 |
| 246821 | | SX53 xirallic blue | 1 |

| Ord.No. 125ml | Ord.No. 250ml | Tinting colour | Content |
|---|---|---|---|
| 246838 | | SX64 xirallic green | 1 |
| 246845 | | SX96 xirallic white | 1 |
| | 246852 | ST00 base additive | 1 |
| | 246869 | ST01 flop additive | 1 |
| | 246876 | ST03 base additive 2 | 1 |
| 246883 | | ST10 oxide yellow transparent | 1 |
| 246890 | | ST11 yellow green transparent | 1 |
| 246906 | | ST20 orange transparent | 1 |
| 246913 | | ST30 red transparent | 1 |
| 246920 | | ST31 medium red transparent | 1 |
| 246937 | | ST32 super red transparent | 1 |
| 246944 | | ST80 oxide brown transparent | 1 |
| 246951 | | ST81 red brown transparent | 1 |
| 246968 | | ST90 white transparent | 1 |

### Further content of mixing system

| Ord.No. | Description | Content |
|---|---|---|
| 52598 | aluminium-case | 1 |
| 250729 | insert for aluminium-case mixing-system | 1 |
| 122019 | electrical colour mixer, battery-operated | 1 |
| 190476 | mixing cups | 3 |
| 122064 | stirring staffs 1.000 pcs. package | 1 |
| 201912 | coloristic software* | 1 |

### Digital scale

| Ord.No. | Description | Content |
|---|---|---|
| 261442 | digital scale up to 2000g (with 0,01g scale) | 1 |
| 190483 | aluminium-case for digital scale | 1 |

### Optional: Colour Documentation

| Ord.No. | Description | Content |
|---|---|---|
| 202667 | colour-swatch set within aluminium-case | 1 |
| | colour-swatch update* | 1 |

* Updates of the colour documentation and the Coloristic software are available on a regular base

## Seven additional tinting colours within ColorMatic
### Compact mixing system solvent-based

For the painting of motorbike special-effect colours ColorMatic offers 7 specific colour additives as an upgrade to the Compact mixing system solvent-based. The tinting software of the Compact mixing system solvent-based contains all important tinting formulation of the current motorbike manufacturers from USA, Europe, Asia.
The product-system is completed by a comprehensive colour documentation which makes the identification of the right colour-shade directly at the motorbike possible. Because in the field of painting of motorbikes accurate colour information is hardly to obtain. This world of colours offers also numerous interesting special effect colours for design and decorative painting.

This makes the Compact mixing system solvent-based useable for small to medium painting jobs e.g. within the field of booth construction and shop fitting and advertising as a cost-efficient alternative.
The ColorMatic 2K Clears high-gloss and satin-finish will provide also with these special effect colours a perfect and durable finish.

### ColorMatic motorbike effect colours solvent-based

| Ord.No. | Description |
|---|---|
| 247187 | Mixing system Motorbike solvent-based |

### Content:

| Ord.No. 125ml | Description | Content |
|---|---|---|
| 247194 | Documentation motorbike colours | 1 |
| 247033 | SI30 Red | 1 |
| 247040 | SI20 Orange | 1 |
| 247057 | SI50 Blue | 1 |
| 247064 | SI10 Yellow | 1 |
| 247071 | SI60 Green | 1 |
| 247088 | SI80 Brown | 1 |
| 247095 | SI91 Black | 1 |

## Our product recommendation for an optimum result:
### Mobile extraction Unit

Indispensable for Spot repair because overspray will be minimised substantially. The mobile extraction unit cleans ambient air with an active carbon and glass-fibre filter. Thanks to the flexible hose, approx. 6m long, in combination with the 360° pivot joint the ambient air can be extracted around the car without any problem. Even difficult objects can be easily reached. This robust and powerful unit in compact dimensions is the ideal tool for the spot repair of minor damages.

| Description | Ord.No. | PU |
|---|---|---|
| Mobile Extraction Unit | 163029 | 1 |
| Glass-fibre filter | 168383 | 1 |
| Filter set (1 activated carbon and 2 paint mist mats) | 177804 | 1 |

**Measures:** W 68 cm, D 36,5 cm, H without hose 68 cm, with hose 81,5 cm, length of hose including funnel 580 cm.
Throughput approx. 615 m³/h
Negative pressure approx. 3000 PA

### Short wave infrared dryer

Even shorter drying times for quicker repairs. This high-performance without heating-up time provides an excellent penetration of the paint-material. The lamp is adjustable in height and pivot-mounted with 360°.
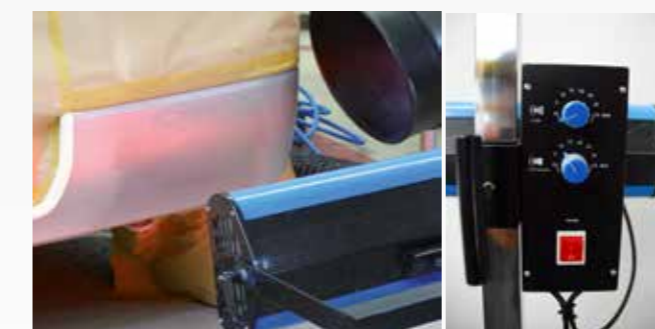
| **Measures:** | H 155 x B 69 x T 50 cm |
|---|---|
| **Measures of lamp:** | H 20 x B 55 x T 10 cm |
| **Technical data:** | 1 x 1050 Watt, 220 Volt - 50/60 Hz |
| **Operating distance:** | 60 x 40 cm |
| **Two regulating taps:** | 1. half power = interval |
| | 2. full power |

| Description | Ord.No. | PU |
|---|---|---|
| Short wave infra-red dryer with stand, 1050 W | 225345 | 1 |
| Replacement lamp for infra-red dryer, 1050 W | 226526 | 1 |

## Notes

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**Remove cover**
(only for 2K products)
①

**Number of recommended layers to be applied**

**Recommended grain for sanding wet**

**Working pressure**
BAR

**Put the ring in the pin and draw pin as far as possible.**
(only for 2K products)
②

**Distance to the surface to be treated**

**Recommended grain for sanding dry**

**Cleaning of spray nozzle.**
After use turn can upside down and spray valve empty.

**Turn around 360°**
(only for 2K products)
360°
③

**Flash-off time**
Time specification for air-drying

**Polishable**
room temperature (20°C)

**Clean the surface**
(the surface should be clean, dry and free of grease)

**Re-sprayable**
room temperature (20°C)

**Time specification for drying with a short-wave Infra-red dryer**
IR

**Potlife**

+250°C
-50°C
**Temperature resistance**

**Store frost-free**

Before use – shake spray can vigorously. For example: shake spray can for at least 2 min. from the audible hitting of the balls.

*SILICONE FREE*

**Yield**

**Wear protective gloves**

**Wear protective glasses**

**Wear respiration mask**
A2/P3

**Hardener to be added**

**Ok for car refinish**

**360° spray system**
360°
360°

**Variable Spray System**
Broad-jet spray nozzle plus stepless adjustment of width of spray pattern results into a professional atomisation of the paint which is - concerning particle size and transfer efficiency - comparable to a spray gun. Plus horizontal and vertical adjustment of the spray nozzle.

**Broad-jet Spray nozzle**
and valve system for a professional atomisation of the paint which is - concerning particle size and transfer efficiency - comparable to a spray gun. Horizontal and vertical adjustment of the spray nozzle.

*professional*
# COLORMatic®

MOTIP DUPLI

**w w w . m o t i p d u p l i . c o m**